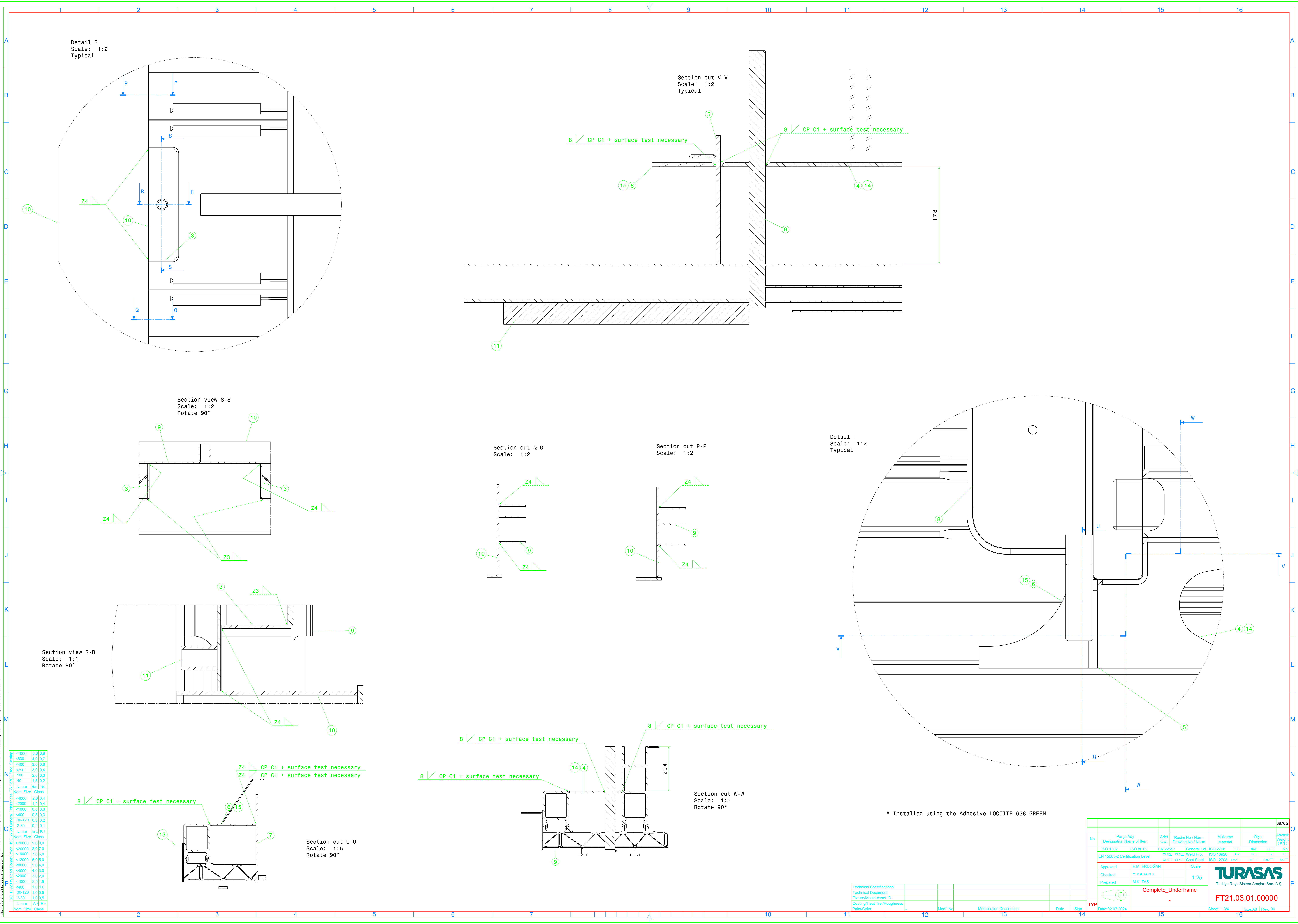




N	ISO 1302 General Construction		ISO 2769 Steel Casting
	<1000	6.0 0.8	
	<630	4.0 0.7	
	<400	3.0 0.6	
	<250	3.0 0.4	
	100	2.0 0.2	
	40	1.5 0.2	
	L mm	mm	%
	Norm. Size	Class	
	<4000	2.0	
O	<20000	1.2 0.4	
	<1000	0.8 0.3	
	<400	0.5 0.3	
	30-120	0.3 0.2	
	2-30	0.2 0.1	
	Z mm	m	K ±
	Norm. Size	Class	
	>20000	9.0 8.0	
	<20000	8.0 7.0	
	<16000	7.0 6.0	
<12000	6.0 5.0		
<8000	5.0 4.0		
<4000	3.0 2.0		
<1000	2.0 1.5		
2-30	1.0 1.0		
30-120	1.0 0.5		
Z mm	A	E ±	
Norm. Size	Class		